

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVED
A	ADDED "NO GO" PLUG ALTERATION	12/19/68	ATL 3463

ETCH WITH $\frac{1}{16}$ - $\frac{3}{8}$ HIGH FIGURES
"GO" AND ACTUAL DIM. TO
NEAREST .0001"

METAL STAMP PER NOTE 1

ETCH WITH $\frac{1}{16}$ - $\frac{3}{8}$ HIGH FIGURES
"NO GO" AND ACTUAL DIM. TO
NEAREST .0001"

(A) $\pm .010$
-.220
 $\pm .1^\circ$
60

.6675 DIA

.6685 DIA

3 AGD STD CS8 "NO GO"
CYLINDRICAL PLUG GAGING
MEMBER TAPER LOCK
DESIGN
RANGE : .510-.825
CLASS X
ALTER AS SHOWN

2 AGD STD CS8 HANDLE NO. 3 FOR
CYLINDRICAL AND THREAD PLUG GAGES
TAPER LOCK DESIGN
RANGE : .510-.825

1 AGD STD CS8 "GO"
CYLINDRICAL PLUG GAGING
MEMBER TAPER LOCK DESIGN
RANGE : .510-.825
CLASS X

3	1	NO GO MEMBER			STL
2	1	HANDLE PLUG GAGE			STL OR AL
1	1	GO MEMBER			STL
ITEM NO.	NO. REQD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

NOTES:

- MARK AS SPECIFIED IN LOCATION SHOWN WITH $\frac{1}{8}$ - $\frac{3}{16}$ HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
- COAT STEEL SURFACES WITH GREASE FOR PROTECTION AGAINST CORROSION
- DIMENSIONS NOT SHOWN MUST BE AGD STD

FILE COPY

AGD STD CS8
NUMBER
SPEC SYMBOL (REF)

UNLESS OTHERWISE SPECIFIED		APPROVALS	DATE
TOL. ON ANGLES \pm		DRAWN <i>W. J. P.</i>	5-31-66
TOL. ON 3 PLACE DECIMALS \pm		CHECKED <i>MEYERS</i>	6-10-66
TOL. ON 2 PLACE DECIMALS \pm		CHK. DR. <i>Power</i>	6-10-66
4 PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC		METALLURGY	
MATERIAL <i>SEE ITEM</i>		ENGR. 1 <i>F.G.W.</i>	6-3-66
HEAT TREAT. <i>SEE ITEM</i>		ENGR. 2 <i>D.M.M.</i>	6-3-66
		ENGR. 3 <i>E.R.</i>	6-7-66
		FINAL <i>ER FOR R.H.</i>	6-7-66
		REVIEW APPROVAL	

ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED
DATE 10-10-2018 BY 60322 UCBAW

TITLE
GAGE-PLUG, PRESSURE OIL
PUMP BODY BUSHING

MODEL

SIZE DWG. No.
C 6798018

CODE IDENT 1001 517 351

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER. IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG.

USED ON ENGINE MODEL:
763A-5A

REDUCED
PRINT

COPIES: 10
NOTED

6798048 THEN 6798053
TOOLS FOR OIL PUMP REPAIRS
(BUSHING REPLACEMENTS)